

# 苏州市相城区消毒站

## Suzhou City Xiangcheng District Sterilization Station

### 环氧乙烷灭菌批记录(E0-Sterilization Batch Report)

Furnace No箱号: Y1-01

Sterilization No.灭菌批号: 231201

Date 日期: 2023-12-15

Article Name 物品名称	Production No 生产批号	Expiration Date 有效期	Specification 规格/型号	Remark 备注	Parameters During Sterilization Cycle 灭菌过程参数	Required 设定值	Actual 实际值
Piercing Needles	231201	12/2026	16G、18G、20G etc	METAL MAFIA	灭菌温度Chamber Temperature while Sterilization(℃)	47-53	S:48.5 E: 52.6
					灭菌压力Chamber Pressure while Sterilization(kPa)	-30—20	S:-27.1 E:-15.5
					灭菌湿度Chamber Humidity while Sterilization(%RH)	40-80	33.5-52.8
					灭菌时间Exposure time(min)	480	480
					预真空度Pre-Vacuum Value(kPa)		
					加湿压力幅度Pressure Amplitude while Humidifying(kPa)		
					加湿前后压力Pressure Changed while Humidifying(kPa)		
					加药压力幅度Pressure Amplitude while EO Injection(kPa)		
					加药前后压力Pressure Changed while EO Injection(kPa)	//	S:-69.2 E: -35.2
					加药重量Weight of EO used(kg)	3.8-4.2	12

Sterilization Phase 灭菌过程	Start Time 开始时间	End Time 结束时间	Actual Time 实际时间	Sterilization Information 灭菌情况	Release 验收
预 热 Conditioning	9: 17	13: 17	240	Normal 正常	<input checked="" type="checkbox"/> Passed 合格 <input type="checkbox"/> Rejected 拒收 <input type="checkbox"/> Hold 待定  Inspector 加药者 <u>刘子成</u> Operator 操作员 <u>徐仁余</u> EO Manger 灭菌主管 <u>徐仁余</u> Micro Lab Manger 质检员 <u>徐仁余</u> QA Manager 主管 <u>徐仁余</u>
抽真空 Air Removal	13: 17	13: 24	7	Normal 正常	
保压时间 Pressure Time	13: 24	13: 29	5	Normal 正常	
充入EO EO Injection	13: 35	13: 50	15	Normal 正常	
灭菌时间 Exposure Time	13: 50	21: 50	480	Normal 正常	
换气时间 EO Removal	21: 50	22: 16	26		
清理完毕 Finishing	22: 16	22:48	32		

# Certificate of Sterilization

WUXIAN STERILIZATION STATION (STERILIZATION OF XIANGCHENG DISTRICT OF SUZHOU, CHINA)

WE CERTIFY HERE METAL MAFIA BRAND PRODUCTS: PIERCING NEEDLE EXPORT BY WUJIANG CITY WORLDFUL TRADE CO., LTD AND MANUFACTURED BY WUJIANG PRECISION METAL PRODUCTS CO., LTD

**LOT NO#:** 231201

**GAUGE:** 13G、18G

**EXP DATE:** 12/2026

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERING BODY.

Suzhou City Xiangcheng District Sterilization Station



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**LOT NO#:** 230201

**GAUGE:** ND14

**EXP DATE:** 02/2026

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERNING BODY.

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3"

**LOT NO#:** 230301

**GAUGE:** 10G、12G、13G、14G、15G、16G、18G、20G

**EXP DATE:** 03/2026

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERING BODY.

Suzhou City Xiangcheng District Sterilization Station



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**LOT NO#:** 210801

**GAUGE:** ND18 etc

**EXP DATE:** 08/2024

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERNING BODY.

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**LOT NO#:** 211101

**GAUGE:** ND14、ND15 etc

**EXP DATE:** 11/2024

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERNING BODY.

Suzhou City Xiangcheng District Sterilization Station



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**LOT NO#:** 220101

**GAUGE:** ND14、ND16 etc

**EXP DATE:** 01/2025

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERNING BODY.

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**LOT NO#:** 220301

**GAUGE:** ND4、ND15、ND16、ND18

**EXP DATE:** 03/2025

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERNING BODY.

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**LOT NO#:** 220401

**GAUGE:** ND14、ND16、ND20

**EXP DATE:** 04/2025

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERING BODY.

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**LOT NO#:** 220701

**GAUGE:** ND15、ND18 etc

**EXP DATE:** 07/2025

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERING BODY.

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**LOT NO#:** 220901

**GAUGE:** ND14、ND16 etc

**EXP DATE:** 09/2025

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERING BODY.

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**LOT NO#:** 221101

**GAUGE:** ND18 etc

**EXP DATE:** 11/2025

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERNING BODY.

Suzhou City Xiangcheng District Sterilization Station



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**LOT NO#:** 220301

**GAUGE:** ND4、ND15、ND16、ND18

**EXP DATE:** 03/2025

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERNING BODY.

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**LOT NO#:** 220401

**GAUGE:** ND14、ND16、ND20

**EXP DATE:** 04/2025

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERING BODY.

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**LOT NO#:** 210401

**GAUGE:**ND10

**EXP DATE:** 04/2024

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERNING BODY.

Suzhou City Xiangcheng District Sterilization Station



# 苏州市相城区消毒站

## Suzhou City Xiangcheng District Sterilization Station

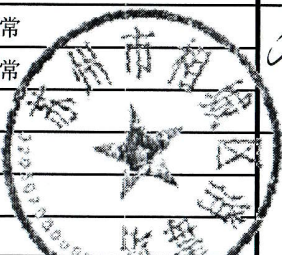
### 环氧乙烷灭菌批记录(EO-Sterilization Batch Report)

Furnace No箱号: Y1-01

Sterilization No.灭菌批号: 1812

Date 日期: 2018-12-15

Article Name 物品名称	Production No 生产批号	Expiration Date 有效期	Specification 规格/型号	Remark 备注	Parameters During Sterilization Cycle 灭菌过程参数	Required 设定值	Actual 实际值
PIERCING NEEDLE	1812	12. 2021	ND4、ND14、 ND11、ND15、 ND16、ND18	METAL MAFIA	灭菌温度Chamber Temperature while Sterilization(℃)	47-53	S:48.5 E: 52.6
					灭菌压力Chamber Pressure while Sterilization(kPa)	-30—20	S:-27.1 E:-15.5
					灭菌湿度Chamber Humidity while Sterilization(%RH)	40-80	33.5-52.8
					灭菌时间Exposure time(min)	480	480
					预真空度Pre-Vacuum Value(kPa)		
					加湿压力幅度Pressure Amplitude while Humidifying(kPa)		
					加湿前后压力Pressure Changed while Humidifying(kPa)		
					加药压力幅度Pressure Amplitude while EO Injection(kPa)		
					加药前后压力Pressure Changed while EO Injection(kPa)	//	S:-69.2 E: -35.2
					加药重量Weight of EO used(kg)	3.8-4.2	12

Sterilization Phase 灭菌过程	Start Time 开始时间	End Time 结束时间	Actual Time 实际时间	Sterilization Information 灭菌情况	Release 验收
预 热 Conditioning	9: 17	13: 17	240	Normal 正常	<input checked="" type="checkbox"/> Passed 合格 <input type="checkbox"/> Rejected 拒收 <input type="checkbox"/> Hold 待定   Injector 加药者 <u>张景东</u> Operator 操作员 <u>吴景东</u> EO Manger 灭菌主管 <u>徐仁余</u> Micro Lab Manger 质检员 <u>陈强</u> QA Manager 主管 <u>沈小凡</u>
抽真空 Air Removal	13: 17	13: 24	7	Normal 正常	
保压时间 Pressure Time	13: 24	13: 29	5	Normal 正常	
充入EO EO Injection	13: 35	13: 50	15	Normal 正常	
灭菌时间 Exposure Time	13: 50	21: 50	480	Normal 正常	
换气时间 EO Removal	21: 50	22: 16	26		
清理完毕 Finishing	22: 16	10:48	32		

# 苏州市相城区消毒站

## Suzhou City Xiangcheng District Sterilization Station

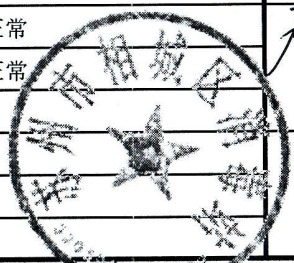
### 环氧乙烷灭菌批记录(EO-Sterilization Batch Report)

Furnace No箱号: Y1-01

Sterilization No.灭菌批号: 1807

Date 日期: 2018-07-05

Article Name 物品名称	Production No 生产批号	Expiration Date 有效期	Specification 规格/型号	Remark 备注	Parameters During Sterilization Cycle 灭菌过程参数	Required 设定值	Actual 实际值
PIERCING NEEDLE	1807	07. 2021	ND13、ND8	METAL MAFIA	灭菌温度Chamber Temperature while Sterilization(℃)	47-53	S:48.5 E: 52.6
					灭菌压力Chamber Pressure while Sterilization(kPa)	-30-20	S:-27.1 E:-15.5
					灭菌湿度Chamber Humidity while Sterilization(%RH)	40-80	33.5-52.8
					灭菌时间Exposure time(min)	480	480
					预真空度Pre-Vacuum Value(kPa)		
					加湿压力幅度Pressure Amplitude while Humidifying(kPa)		
					加湿前后压力Pressure Changed while Humidifying(kPa)		
					加药压力幅度Pressure Amplitude while EO Injection(kPa)		
					加药前后压力Pressure Changed while EO Injection(kPa)	//	S:-69.2 E: -35.2
					加药重量Weight of EO used(kg)	3.8-4.2	12

Sterilization Phase 灭菌过程	Start Time 开始时间	End Time 结束时间	Actual Time 实际时间	Sterilization Information 灭菌情况	Release 验收
预 热 Conditioning	9: 17	13: 17	240	Normal 正常	<input checked="" type="checkbox"/> Passed 合格 <input type="checkbox"/> Rejected 拒收 <input type="checkbox"/> Hold 待定 
抽真空 Air Removal	13: 17	13: 24	7	Normal 正常	
保压时间 Pressure Time	13: 24	13: 29	5	Normal 正常	
充入EO EO Injection	13: 35	13: 50	15	Normal 正常	
灭菌时间 Exposure Time	13: 50	21: 50	480	Normal 正常	
换气时间 EO Removal	21: 50	22: 16	26		
清理完毕 Finishing	22: 16	10:48	32		
					Injector 加药者 <u>李金</u> Operator 操作员 <u>吴景东</u> EO Manger 灭菌主管 <u>徐仁</u> Micro Lab Manger 质检员 <u>庞强</u> QA Manager 主管 <u>沈小</u>



# 苏州市相城区消毒站

## Suzhou City Xiangcheng District Sterilization Station

### 环氧乙烷灭菌批记录(EO-Sterilization Batch Report)

Furnace No箱号: Y1-01

Sterilization No.灭菌批号: 1711

Date 日期: 2017-11-10

Article Name 物品名称	Production No 生产批号	Expiration Date 有效期	Specification 规格/型号	Remark 备注	Parameters During Sterilization Cycle 灭菌过程参数	Required 设定值	Actual 实际值
PIERCING NEEDLE	1711	11. 2020	ND12	METAL MAFIA	灭菌温度Chamber Temperature while Sterilization(°C)	47-53	S:48.5 E: 52.6
					灭菌压力Chamber Pressure while Sterilization(kPa)	-30—20	S:-27.1 E:-15.5
					灭菌湿度Chamber Humidity while Sterilization(%RH)	40-80	33.5-52.8
					灭菌时间Exposure time(min)	480	480
					预真空度Pre-Vacuum Value(kPa)		
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					加药前后压力Pressure Changed while EO Injection(kPa)	//	S:-69.2 E: -35.2
					加药重量Weight of EO used(kg)	3.8-4.2	12

Sterilization Phase 灭菌过程	Start Time 开始时间	End Time 结束时间	Actual Time 实际时间	Sterilization Information 灭菌情况	Release 验收
预 热 Conditioning	9: 17	13: 17	240	Normal 正常	<input checked="" type="checkbox"/> Passed 合格 <input type="checkbox"/> Rejected 拒收 <input type="checkbox"/> Hold 待定  Injector 加药者 <u>李永元</u> Operator 操作员 <u>吴晨凉</u> EO Manger 灭菌主管 <u>徐仁余</u> Micro Lab Manger 质检员 <u>底振</u> QA Manager 主管 <u>沈小忠</u>
抽真空 Air Removal	13: 17	13: 24	7	Normal 正常	
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换气时间 EO Removal	21: 50	22: 16	26		
清理完毕 Finishing	22: 16	10:48	32		