## Suzhou City Xiangcheng District Sterilization Station

环氧乙烷灭菌批记录(EO-Sterilization Batch Report)

Furnace No箱号: Y1-01

Sterilization No.灭菌批号: 231201

Date 日期: 2023-12-15

Article Name 物品名称	Production No 生产批号	Expiration Date有效期	Specification 规格/型号	Remark 备注		Parameters During Sterilization Cycle 灭菌过程参数		Required 设定值	Actual 实际值	
Piercing Needles	731701 1979096 16C 19C 90C o+o METAL MARTA		AL MAFIA	灭菌温度Chamber Temperature while Sterilization(℃)	47-53	S:48.5 E: 52.6				
						灭菌压力Chamber Pressure while Sterilization(kPa)		-3020	S:-27.1 E:-15.5	
						灭菌湿度Chamber Humidity while Sterilization(%RH)		40-80	33. 5-52. 8	
,			ŭ.			灭菌时间Exposure time(min)	(E)	480	480	
2 2	z.		1 · · · · · ·			预真空度Pre-Vacuum Value(kPa)				
				×		加湿压力幅度Pressure Amplitude while Humidifying(kP	a)			
			. *			加湿前后压力Pressure Changed while Humidifying(kPa)				
*						加药压力幅度Pressure Amplitude while EO Injection(k	Pa)			
						加药前后压力Pressure Changed while EO Injection(kPa	)	//	S:-69. 2 E: -35. 2	
	# <sub>1</sub>					加药重量Weight of EO used(kg)		3. 8-4. 2	12	
Sterilization Phase 灭菌过程			Start Time 开始时间	End Time 结束时间	Actual Time 实际时间	Sterilization Information 灭菌情况		Relea / 验收		
预 热 Co	onditioning	4	9: 17	13: 17	240	Normal 正常	M	Passed 1	<b>合格</b>	
抽真空 Air Removal			13: 17	13: 24	7	Normal 正常	1 🖺	Rejected	拒 收	
保压时间	Pressure Time		13: 24	13: 29	5	Normal 正常	口。	Hold 名	,定 ► → ∴	
充入EO E	O Injection	a marine to the	13: 35	13: 50	15	Normal 正常 X X	$A_{\prime}$		2' / B	
灭菌时间 Exposure Time 换气时间 EO Removal			13: 50	21: 50	480	Normal 正葉	/ Inge	ctor 加药者(	Operator操作员	
			21: 50	22: 16	26	1 1	EO Manger灭菌主管		灭菌主管	
清理完毕	Finishing		22: 16	22:48	32			J. WY		
		£)	š			379507003		Micro Lab Manger质检员 QAManager主管		

WUXIAN STERILIZATION STATION (STERILIZATION OF XIANGCHENG DISTRICT OF SUZHOU, CHINA)

WE CERTIFY HERE METAL MAFIA BRAND PRODUCTS: PIERCING NEEDLE EXPORT BY WUJIANG CITY WORLDFUL TRADE CO., LTD AND MANUFACTURED BY WUJIANG PRECISION METAL PRODUCTS CO., LTD

**LOT NO**#: 231201 **GAUGE:** 13G、18G

**EXP DATE:** 12/2026

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERNING BODY.

WUXIAN STERILIZATION STATION (STERILIZATION OF XIANGCHENG DISTRICT OF SUZHOU, CHINA)

WE CERTIFY HERE METAL MAFIA BRAND PRODUCTS: PIERCING NEEDLE EXPORT BY WUJIANG CITY WORLDFUL TRADE CO., LTD AND MANUFACTURED BY WUJIANG PRECISION METAL PRODUCTS CO., LTD

**LOT NO**#: 230201 **GAUGE:** ND14

**EXP DATE:** 02/2026

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERNING BODY.

WUXIAN STERILIZATION STATION (STERILIZATION OF XIANGCHENG DISTRICT OF SUZHOU, CHINA)

WE CERTIFY HERE METAL MAFIA BRAND PRODUCTS: PIERCING NEEDLE EXPORT BY WUJIANG CITY WORLDFUL TRADE CO., LTD AND MANUFACTURED BY WUJIANG PRECISION METAL PRODUCTS CO., LTD

3"

LOT NO#: 230301

GAUGE: 10G, 12G, 13G, 14G, 15G, 16G, 18G, 20G

**EXP DATE:** 03/2026

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERNING BODY.

WUXIAN STERILIZATION STATION (STERILIZATION OF XIANGCHENG DISTRICT OF SUZHOU, CHINA)

WE CERTIFY HERE METAL MAFIA BRAND PRODUCTS: PIERCING NEEDLE EXPORT BY WUJIANG CITY WORLDFUL TRADE CO., LTD AND MANUFACTURED BY WUJIANG PRECISION METAL PRODUCTS CO., LTD

**LOT NO#:** 210801 **GAUGE:** ND18 etc **EXP DATE:** 08/2024

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERNING BODY.

WUXIAN STERILIZATION STATION (STERILIZATION OF XIANGCHENG DISTRICT OF SUZHOU, CHINA)

WE CERTIFY HERE METAL MAFIA BRAND PRODUCTS: PIERCING NEEDLE EXPORT BY WUJIANG CITY WORLDFUL TRADE CO., LTD AND MANUFACTURED BY WUJIANG PRECISION METAL PRODUCTS CO., LTD

**LOT NO**#: 211101

GAUGE: ND14、ND15 etc

**EXP DATE:** 11/2024

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERNING BODY.

WUXIAN STERILIZATION STATION (STERILIZATION OF XIANGCHENG DISTRICT OF SUZHOU, CHINA)

WE CERTIFY HERE METAL MAFIA BRAND PRODUCTS: PIERCING NEEDLE EXPORT BY WUJIANG CITY WORLDFUL TRADE CO., LTD AND MANUFACTURED BY WUJIANG PRECISION METAL PRODUCTS CO., LTD

**LOT NO#:** 220101

GAUGE: ND14, ND16 etc

**EXP DATE:** 01/2025

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERNING BODY.

WUXIAN STERILIZATION STATION (STERILIZATION OF XIANGCHENG DISTRICT OF SUZHOU, CHINA)

WE CERTIFY HERE METAL MAFIA BRAND PRODUCTS: PIERCING NEEDLE EXPORT BY WUJIANG CITY WORLDFUL TRADE CO., LTD AND MANUFACTURED BY WUJIANG PRECISION METAL PRODUCTS CO., LTD

**LOT NO#:** 220301

GAUGE: ND4、ND15、ND16、ND18

**EXP DATE:** 03/2025

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERNING BODY.

WUXIAN STERILIZATION STATION (STERILIZATION OF XIANGCHENG DISTRICT OF SUZHOU, CHINA)

WE CERTIFY HERE METAL MAFIA BRAND PRODUCTS: PIERCING NEEDLE EXPORT BY WUJIANG CITY WORLDFUL TRADE CO., LTD AND MANUFACTURED BY WUJIANG PRECISION METAL PRODUCTS CO., LTD

**LOT NO#:** 220401

GAUGE: ND14、ND16、ND20

**EXP DATE:** 04/2025

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERNING BODY.

WUXIAN STERILIZATION STATION (STERILIZATION OF XIANGCHENG DISTRICT OF SUZHOU, CHINA)

WE CERTIFY HERE METAL MAFIA BRAND PRODUCTS: PIERCING NEEDLE EXPORT BY WUJIANG CITY WORLDFUL TRADE CO., LTD AND MANUFACTURED BY WUJIANG PRECISION METAL PRODUCTS CO., LTD

**LOT NO#:** 220701

GAUGE: ND15, ND18 etc

**EXP DATE:** 07/2025

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERNING BODY.

WUXIAN STERILIZATION STATION (STERILIZATION OF XIANGCHENG DISTRICT OF SUZHOU, CHINA)

WE CERTIFY HERE METAL MAFIA BRAND PRODUCTS: PIERCING NEEDLE EXPORT BY WUJIANG CITY WORLDFUL TRADE CO., LTD AND MANUFACTURED BY WUJIANG PRECISION METAL PRODUCTS CO., LTD

**LOT NO#:** 220901

GAUGE: ND14, ND16 etc

**EXP DATE:** 09/2025

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERNING BODY.

WUXIAN STERILIZATION STATION (STERILIZATION OF XIANGCHENG DISTRICT OF SUZHOU, CHINA)

WE CERTIFY HERE METAL MAFIA BRAND PRODUCTS: PIERCING NEEDLE EXPORT BY WUJIANG CITY WORLDFUL TRADE CO., LTD AND MANUFACTURED BY WUJIANG PRECISION METAL PRODUCTS CO., LTD

**LOT NO#:** 221101 **GAUGE:** ND18 etc **EXP DATE:** 11/2025

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERNING BODY.

WUXIAN STERILIZATION STATION (STERILIZATION OF XIANGCHENG DISTRICT OF SUZHOU, CHINA)

WE CERTIFY HERE METAL MAFIA BRAND PRODUCTS: PIERCING NEEDLE EXPORT BY WUJIANG CITY WORLDFUL TRADE CO., LTD AND MANUFACTURED BY WUJIANG PRECISION METAL PRODUCTS CO., LTD

**LOT NO#:** 220301

GAUGE: ND4、ND15、ND16、ND18

**EXP DATE:** 03/2025

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERNING BODY.

WUXIAN STERILIZATION STATION (STERILIZATION OF XIANGCHENG DISTRICT OF SUZHOU, CHINA)

WE CERTIFY HERE METAL MAFIA BRAND PRODUCTS: PIERCING NEEDLE EXPORT BY WUJIANG CITY WORLDFUL TRADE CO., LTD AND MANUFACTURED BY WUJIANG PRECISION METAL PRODUCTS CO., LTD

**LOT NO#:** 220401

GAUGE: ND14、ND16、ND20

**EXP DATE:** 04/2025

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERNING BODY.

WUXIAN STERILIZATION STATION (STERILIZATION OF XIANGCHENG DISTRICT OF SUZHOU, CHINA)

WE CERTIFY HERE METAL MAFIA BRAND PRODUCTS: PIERCING NEEDLE EXPORT BY WUJIANG CITY WORLDFUL TRADE CO., LTD AND MANUFACTURED BY WUJIANG PRECISION METAL PRODUCTS CO., LTD

**LOT NO#:** 210401 **GAUGE:**ND10

**EXP DATE:** 04/2024

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERNING BODY.

## Suzhou City Xiangcheng District Sterilization Station

### 环氧乙烷灭菌批记录(EO-Sterilization Batch Report)

Furnace No箱号: Y1-01

Sterilization No.灭菌批号: 1812

Date 日期: 2018-12-15

	-	,						
Article Name 物品名称	Production No 生产批号	Expiration Date 有效期	Specification 规格/型号	Remark 备注	Parameters During Sterilization Cycle 灭菌过程参数		Required 设定值	Actual 实际值
PIERCING NEEDLE 1812		12. 2021	ND4、ND14、 ND11、ND15、 ND16、ND18	METAL MAFIA	灭菌温度Chamber Temperature while Sterilization(℃)		47-53	S:48.5 E: 52.6
-		ui.			灭菌压力Chamber Pressure while Sterilization(kPa)		-3020	S:-27.1 E:-15.5
					灭菌湿度Chamber Humidity while Sterilization(%RH)	of many substant	40-80	33. 5-52. 8
,					灭菌时间Exposure time(min)		480	480
	<i>D</i>				预真空度Pre-Vacuum Value(kPa)			
					加湿压力幅度Pressure Amplitude while Humidifying(kPa)			
					加湿前后压力Pressure Changed while Humidifying(kPa)			
					加药压力幅度Pressure Amplitude while EO Injection(kPa)			
					加药前后压力Pressure Changed while EO Injection(kPa)	The state of the s	//	S:-69. 2 E: -35. 2
					加药重量Weight of EO used(kg)		3. 8-4. 2	12
Sterilization Phase 灭菌过程		Start Time 开始时间	End Time 结束时间	Actual Time 实际时间	Sterilization Information 灭菌情况		Relea 验收	
预热 Co	onditioning	9: 17	13: 17	240	Normal 正常	ГV	Passed 4	————— 合 格
抽真空 Aii	r Removal	13: 17	13: 24	7	Normal 正常	İ	Rejected	拒 收
保压时间	Pressure Time	13: 24	13: 29	5	Normal 正常	Ū	Hold 符	テ定 ・
充入EO E	O Injection	13: 35	13: 50	15	Normal 正常		3,3,	和加
	Exposure Time	13: 50	21: 50	480	Normal 正常	/ Injec	tor 加药者(	Operator操作员 こ <i>含</i>
换气时间	EO Removal	21: 50	22: 16	26	16 1 W		EO Manger	
清理完毕	Finishing	22: 16	10:48	32		_	Fix 3	W.
6 ,							Micro Ųáb Már >dz √\>	iger质检员 ~
*							QA Manag	

# Suzhou City Xiangcheng District Sterilization Station

### 环氧乙烷灭菌批记录(EO-Sterilization Batch Report)

Furnace No箱号: Y1-01

Sterilization No.灭菌批号: 1807

Date 日期: 2018-07-05

Article Name 物品名称	Production No 生产批号	Expiration Date 有效期	Specification 规格/型号	Remark 备注	Parameters During Sterilization Cycle 灭菌过程参数		Required 设定值	Actual 实际值
PIERCING NEEDLE	1807	07. 2021	MD19 MD0	METAL MAFIA	灭菌温度Chamber Temperature while Sterilization(℃)		47-53	S:48.5 E: 52.6
					灭菌压力Chamber Pressure while Sterilization(kPa)		-30-20	S:-27.1 E:-15.5
					灭菌湿度Chamber Humidity while Sterilization(%RH)		40-80	33. 5-52. 8
					灭菌时间Exposure time(min)		480	480
					预真空度Pre-Vacuum Value(kPa)			
			4		加湿压力幅度Pressure Amplitude while Humidifying(kPa)	ı		
			, , , , , , , , , , , , , , , , , , ,		加湿前后压力Pressure Changed while Humidifying(kPa)			
			and the second second		加药压力幅度Pressure Amplitude while EO Injection(kPa)			
		a. James Herri			加药前后压力Pressure Changed while EO Injection(kPa)		//	S:-69. 2 E: -35
					加药重量Weight of EO used(kg)		3. 8-4. 2	12
Sterilization Phase 灭菌过程		Start Time 开始时间	End Time 结束时间	Actual Time 实际时间	Sterilization Information 灭菌情况		Relea 验业	
	预 热 Conditioning							
预 热 Co	onditioning	9: 17	13: 17	240	Normal 正常	$\square$	Passed	合 格
	onditioning Removal	9: 17 13: 17	13: 17 13: 24	240 7	Normal 正常 Normal 正常		Rejected	拒 收
抽真空 Air			1 20 20 20 20 20 20 20 20 20 20 20 20 20				Rejected Hold #	担収を定る。そ
抽真空 Air 保压时间 I	Removal	13: 17	13: 24	7	Normal 正常		Rejected Hold 作	担收
抽真空 <b>Air</b> 保压时间 <b>I</b> 充入EO E	Removal Pressure Time	13: 17 13: 24 13: 35	13: 24 13: 29	7 5	Normal 正常 Normal 正常		Rejected Hold 有 Stor 加药者	拒收 等定 文 Operator操作员
抽真空 Air 保压时间 「 充入EO E 灭菌时间 「	Removal Pressure Time O Injection	13: 17 13: 24 13: 35	13: 24 13: 29 13: 50	7 5 15	Normal 正常 Normal 正常 Normal 正常		Rejected Hold 有 ctor 加药者 EO Manger	拒收 等定 文 Operator操作员 灭菌主管
抽真空 Air 保压时间 「 充入EO E 灭菌时间 「 换气时间	Removal Pressure Time O Injection Exposure Time	13: 17 13: 24 13: 35 13: 50	13: 24 13: 29 13: 50 21: 50	7 5 15 480	Normal 正常 Normal 正常 Normal 正常	A Anject	Rejected Hold 有 Stor 加药者	拒收 等定 Operator操作员 次菌主管 nger质检员

## Suzhou City Xiangcheng District Sterilization Station

### 环氧乙烷灭菌批记录(EO-Sterilization Batch Report)

Furnace No箱号: Y1-01

Sterilization No.灭菌批号: 1711

Date 日期: 2017-11-10

Article Name 物品名称	Production No 生产批号	Expiration Date 有效期	Specification 规格/型号	Remark 备注	Parameters During Sterilization Cycle 灭菌过程参数		Required 设定值	Actual 实际值
PIERCING NEEDLE	1711	11. 2020	ND12	METAL MAFIA	灭菌温度Chamber Temperature while Sterilization(℃)		47-53	S:48.5 E: 52.6
				4.5	灭菌压力Chamber Pressure while Sterilization(kPa)		-30-20	S:-27. 1 E:-15. 5
			·		灭菌湿度Chamber Humidity while Sterilization(%RH)		40-80	33. 5–52. 8
,					灭菌时间Exposure time(min)		480	480
			•		预真空度Pre-Vacuum Value(kPa)			
					加湿压力幅度Pressure Amplitude while Humidifying(kPa)			
					加湿前后压力Pressure Changed while Humidifying(kPa)			8
		8)	12		加药压力幅度Pressure Amplitude while EO Injection(kPa)			
					加药前后压力Pressure Changed while EO Injection(kPa)		//	S:-69. 2 E: -35. 2
is .					加药重量Weight of EO used(kg)		3. 8-4. 2	12
	Sterilization Phase 灭菌过程		End Time 结束时间	Actual Time 实际时间	Sterilization Information 灭菌情况		Relea / 验收	
预 热 C	onditioning	9: 17	13: 17	240	Normal 正常	М	Passed 1	<del></del>
抽真空 Ai	r Removal	13: 17	13: 24	7	Normal 正常		Rejected	拒 收
保压时间	Pressure Time	13: 24	13: 29	5	Normal 正常	Ţ	Hold 有	テ定 アロ ン
充入EO E	O Injection	13: 35	13: 50	15	Normal 正常		系之 ·	子和不
灭菌时间	Exposure Time	13: 50	21: 50	480	Normal 正常	Inje	ctor 加药者	Operator操作员
换气时间	EO Removal	21: 50	22: 16	26			EO Manger	灭菌主管
清理完毕	清理完毕 Finishing		10:48	32			75.76	Z 14 E
						/	Micro Lab Mai QA Manag	Tel.